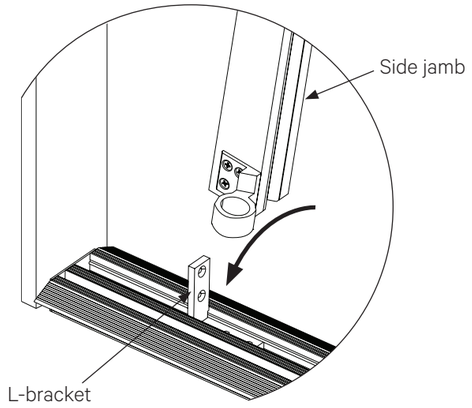
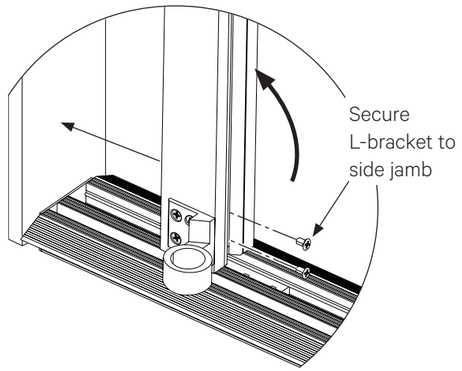
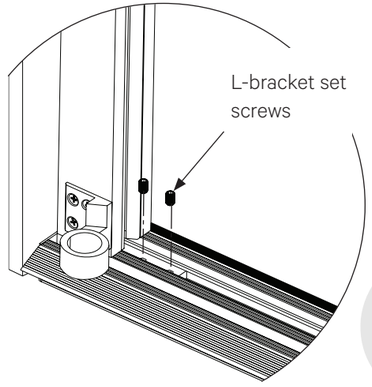
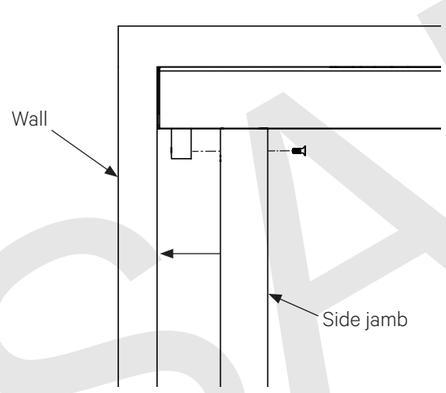
SIDE JAMB SHIMMING AND ANCHORING



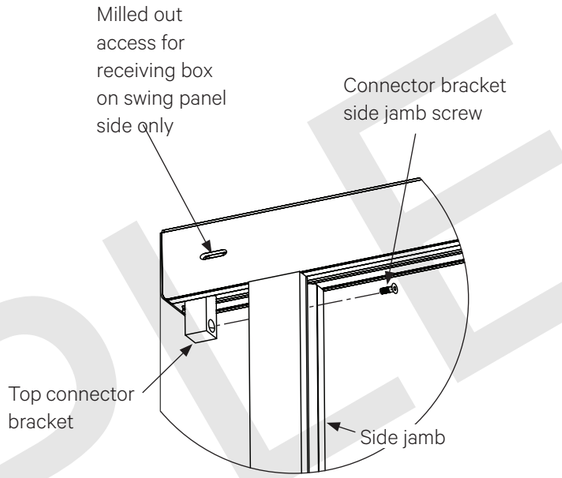


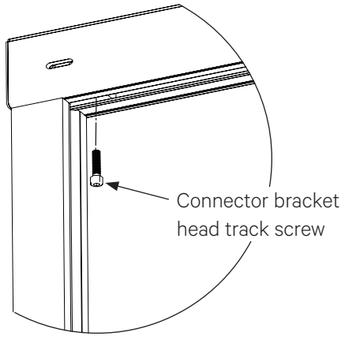




2 **Anchor the side jambs.**

1. Inside the milled section of the sill channel, slide the loose bottom connector away from the wall for easy access.
2. At an angle, lower the side jamb down onto the L-bracket.
3. Stand side jamb upright and loosely secure the vertical portion of the L-bracket to the side jamb with included fasteners.
4. Slide all parts against the wall.
5. Secure the L-bracket to the sill, loosely, with included set screws.





6. Fit the top connector bracket (in the head track) into the groove on the back of the side jamb.
   - Secure the side jamb to the head track through the connector bracket with the included fastener.
7. Anchor the side jamb to the wall with appropriate fasteners through the previously-drilled holes or as needed.
8. Place hard plastic horseshoe shims tightly at every mounting point between the side jamb and the wall.
9. Ensure the side jamb is plumb in both directions prior to anchoring in place.
10. Repeat for the other side jamb and check dimensions.

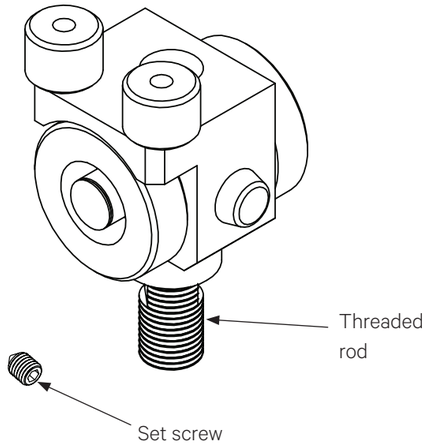
IMPORTANT: Adjust each anchorage point as needed to ensure the side jambs are absolutely plumb and not twisted. Use a level/laser and other similar precise measuring equipment to make these determinations.

Do not force shims to ensure that the side jambs are not bowed. If side jambs are not installed properly, this will cause the glass panels to not seat properly in the jambs and may cause damage to the panels.

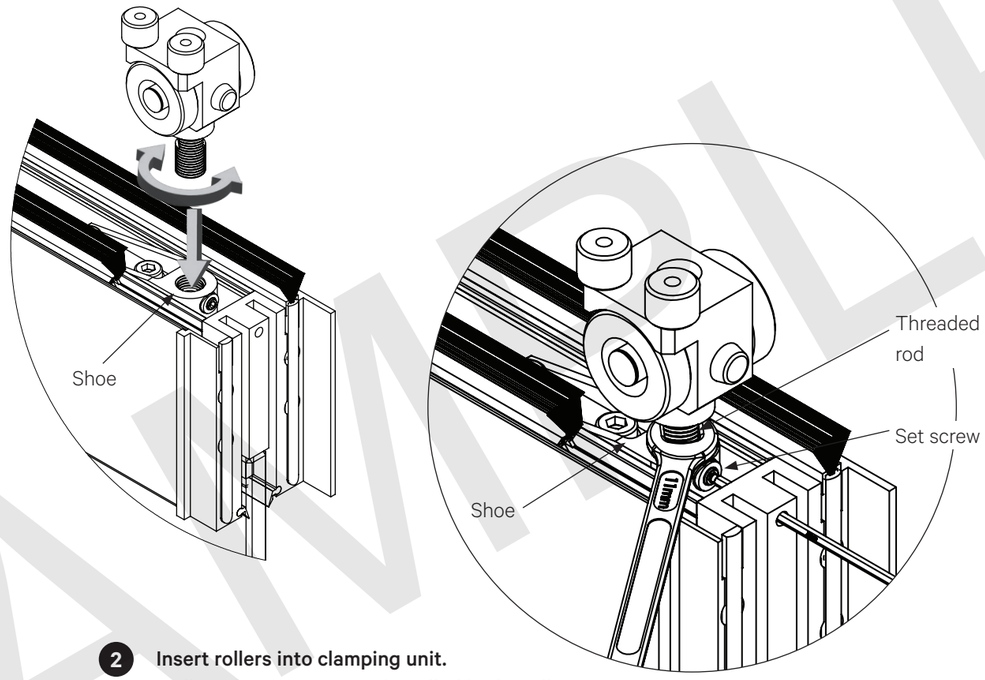
Do not attach to a finished opening that has compressible substrates, i.e. Sheetrock® or gypsum board.

Panel Installation

INSTALLATION OF ROLLERS AND STOPPER INTO SLIDING PANELS

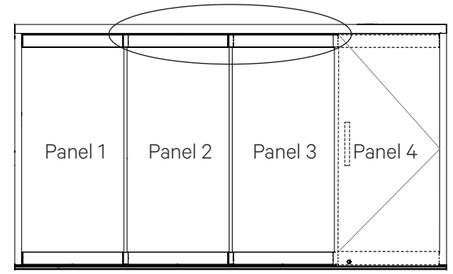


1 **Rollers and set screws are shipped loose in a separate bag in the accessory box.**

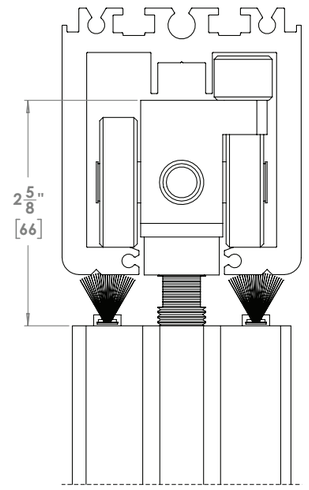


2 **Insert rollers into clamping unit.**
Rollers do not come pre-installed in the rail.

1. Lay the assembled door panel on a set of saw horses for support.
2. Screw the threaded rod into the concealed shoe inside the top rail.
    - Apply blue medium viscosity Loctite to threaded rod.



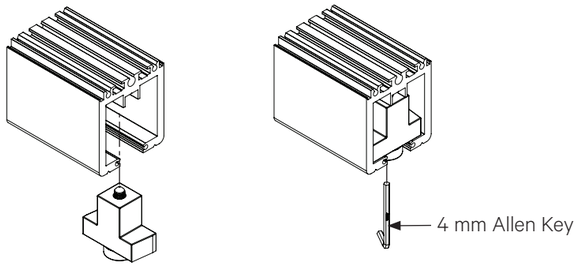
Top rail hidden for easier viewing of the roller and clamping unit.



3. **All rollers should be installed at the same height. Adjustments later should be avoided.**
    - The distance between the top of the roller and the edge of the top rail should be 2 5/8" (66 mm).
    - After final adjustment, secure set screw from the side.
    - Do not overtighten to avoid damaging the fine thread of the axle.

INSTALLATION OF STOPPERS AND SLIDING PANELS

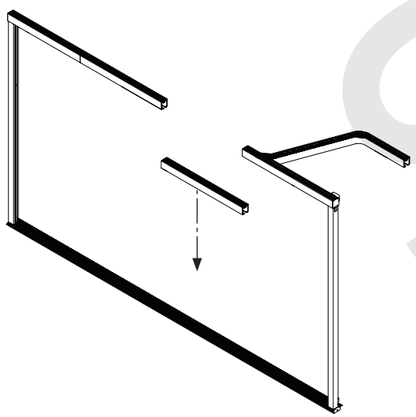
Track end cap hidden for easier viewing of the stopper.

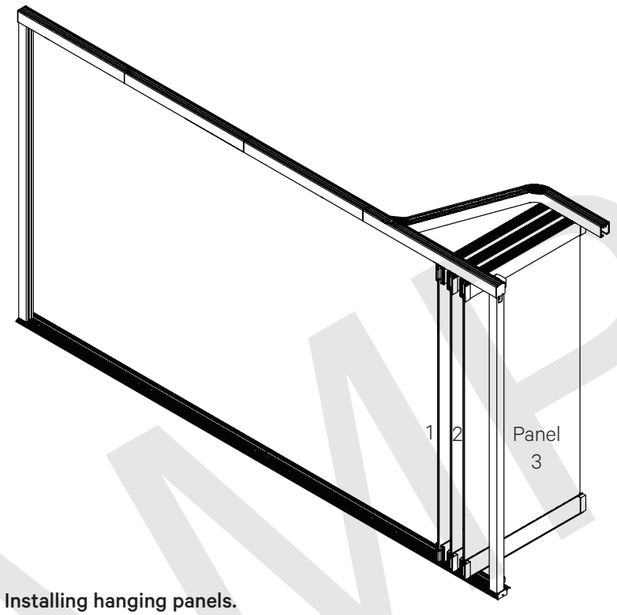


1 **Insert stoppers into head track.**

1. Before inserting the panels, add a stopper at the very end of the head track to prevent panels from coming off the track.
2. Insert into track oriented as shown above and rotate inside track.
3. Secure with an Allen key.

2 Remove the roller access head track section. (RHT).





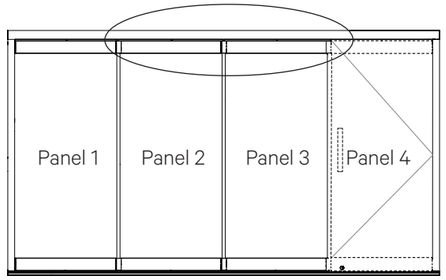
3 **Installing hanging panels.**

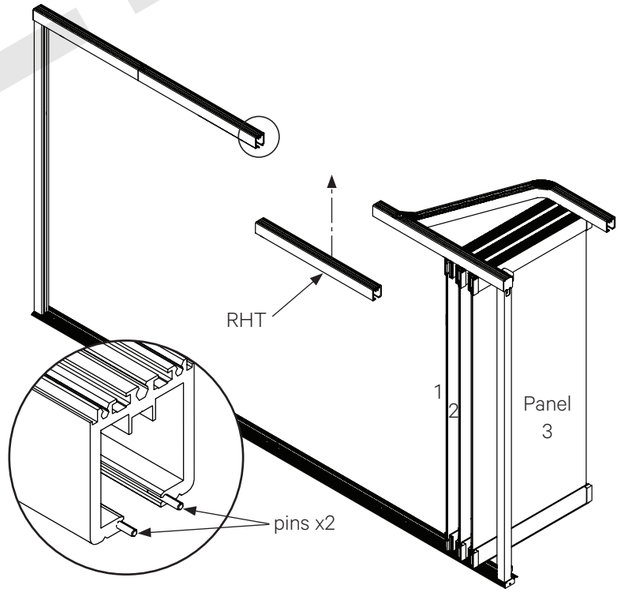
1. Check all the rollers on all the sliding panels. .
2. Determine the interior/exterior side of the panels and install them such that they are facing the correct direction. (Refer to Panel Installation Sequence section for reference.)
3. Hang sliding panels by inserting each panel into the opening of the head track in the proper sequence.
4. Temporarily stack them in the parking bay.

IMPORTANT: DO NOT INSTALL ANY SINGLE ACTION END PANELS (NON-SLIDING) AT THIS STAGE.

Do not make any adjustments on the rollers.

Ensure to hang the sliding panels facing the proper direction. For reference, foot activated interlocks are typically installed on the interior side of sliding panels.





4 **Reinstall removable head track.**

1. After inserting all sliding panels, reinstall and fasten removable head track (RHT) to the header and drive alignment pins in place.
2. Ensure the joints are properly aligned. (Refer to Head Track Shimming and Anchoring section for reference.)